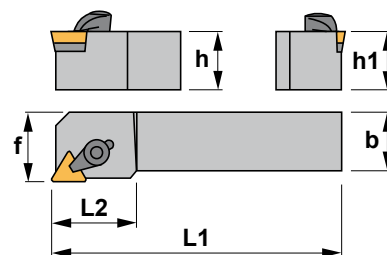




Characteristics:

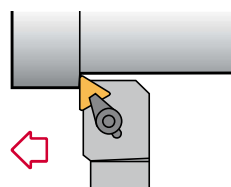
Toolholder for external turning applications equipped with triangular positive inserts. For interrupted cut choose toolholder Ref. PTGN (Page: A111).

Axial 0°
Radial 6°



Eigenschaften:

Klemmhalter zum Außendrehen mit dreikantigen positiven Wendeschneidplatten. Für unterbrochenen Schnitt wählen Sie Klemmhalter PTGN (Seite: A111).



CTGP 90°

Reference Bezeichnung	h=h1	b	L1	L2	f	Insert size Wendeschneidplatte	Kg
CTGP R/L 1010 E11	10	10	70	16	12	TP.. 1103..	0,030
CTGP R/L 1212 F11	12	12	80	18	16	TP.. 1103..	0,070
CTGP R/L 1616 H11	16	16	100	18	20	TP.. 1103..	0,200
CTGP R/L 2020 K11	20	20	125	22	25	TP.. 1103..	0,400
CTGP R/L 2020 K16	20	20	125	28	25	TP.. 1603..	0,400
CTGP R/L 2525 M16	25	25	150	28	32	TP.. 1603..	0,700
CTGP R/L 3225 P16	32	25	170	34	32	TP.. 1603..	1,000
CTGP R/L 3232 P22	32	32	170	34	40	TP.. 2204..	1,250
CTGP R/L 4040 S22	40	40	250	45	50	TP.. 2204..	3,000
CTGP R/L 5050 T22	50	50	300	50	60	TP.. 2204..	5,650

Reference Bezeichnung					Nm
CTGP R/L 1010 E11	2000	5015	-	-	0.6
CTGP R/L 1212 F11	2207	5025	-	-	2.0
CTGP R/L 1616 H11	2207	5025	-	-	2.0
CTGP R/L 2020 K11	2207	5025	-	-	2.0
CTGP R/L 2020 K16	2209	5003	3116	4002	3.0
CTGP R/L 2525 M16	2209	5003	3116	4002	3.0
CTGP R/L 3225 P16	2209	5003	3116	4002	3.0
CTGP R/L 3232 P22	2211	5004	3122	4012	3.5
CTGP R/L 4040 S22	2211	5004	3122	4012	3.5
CTGP R/L 5050 T22	2211	5004	3122	4012	3.5

TP.. Triangular positive inserts with 11° clearance. A47
Dreikantige positive Wendeschneidplatten mit 11° Freiwinkel.

Reference / Bez.	l	s	d
TP.. 1103..	11,00	3,18	6,35
TP.. 1603..	16,50	3,18	9,52
TP.. 2204..	22,00	4,76	12,70

